

Build envelope – Parcel lockers

Welded steel locker bodies for out-of-home delivery networks – built to your construction, finished in your colour, ready for your hardware.

What we are tooled for

	Compact	small footprint, dense compartment mix. For lobbies and tight street sites.
	Standard	the volume envelope. One tooling set, any compartment mix you draw.
	Oversize	deep and tall compartments for bulky parcels.

These are envelopes, not products. You draw the locker; we tool for the family it belongs to.

Build envelope

Sheet	1–15 mm
Assembly size	up to 2000 × 1000 × 1000 mm
Weight	up to about 250 kg
Materials	carbon steel and stainless (about 90% of our work); aluminium (about 10%)
Welding	MIG-MAG, TIG, stud, resistance and handheld laser – certified to ISO 3834-2:2021
Finish	powder coating in-house, any colour and texture. Galvanizing and KTL through certified partners
Measurement	3D scanning
Series	200–10,000 a year, from batches of ten

The numbers, before you ask

4 weeks From order to delivery. Series production, no special requirement.	10 pieces Minimum order.	200 a year Minimum annual volume to keep your tooling live.	6–8 weeks Validated first article, with a measurement report.
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Tooling appears as a separate line in every quote. You always see what the changeover costs, and what it buys.

Cut → Bend → Weld → Blast → Coat → Assemble → Test

Cut	Bend	Weld	Blast	Coat	Assemble	Test
Laser cutting	CNC press brake	Robot welding, ISO 3834-2:2021	Shot blasting	Powder coating, in-house	Assembly	3D scan measurement

What we don't build

- One-offs and prototypes
- Machining and milling – we are not a machine shop
- Plastics
- Structural steel over 250 kg
- On-site construction work
- Product design – that stays with you

How switching goes

Estimate · quote	You send the file. We estimate what it takes to build it.
Initial Sample · 6–8 weeks	We integrate your part into our production system.
Validation · measurement report	We validate the first article – not just build it.
Manufacturing · 4 weeks from order	Series production begins.

Product design stays yours while we optimize the manufacturing process along the way. We build to your construction and hand you a measurement report against it.